

Work Order ID 52921

October 19, 2009 10:56:13 AM



Page 1

Item ID: D350-600-542

Accept



Setup Start



Revision ID: E

Stop



Item Name: Sliding Door Hinge Installation, RH

Start Date: 10/19/09 Start Qty: 4.00



Cust Item ID:

Required Date: 11/02/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *RL*

Date: *09/10/19*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D350-600	E

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-600-542
CHG001

801/12/02

HJ for BG 09/12/01

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/11/13 (4) S

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) S 09/12/02

(74) p

Work Order ID 52921

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Item ID: D350-600-542

Accept

Revision ID: E

Item Name: Sliding Door Hinge Installation, RH

Start Date: 10/19/09 Start Qty: 4.00

Required Date: 11/02/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging									
Packaging	Memo Identify and pack for shipping as per PPP D350-600-542 Location: _____ PPP rev: <u>PMA</u>	0.00							
140									
QC									
Quality Control	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							

09/12/2 (7)

09/12/03

PL 09/12-2
(4)

Picklist Print

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Page 1

Work Order ID: 52921

Parent Item: D350-600-542

Parent Item Name: Sliding Door Hinge Installation, RH

Start Date: 10/19/09

Required Date: 11/02/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3956-1A-PRELIM *x* Manufactured No

110

Each

2.0000

4.0000



Hinge, Airframe Upper



B52922 9/11/13 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

Eagle

52557

2

2

110

Each

2.0000

4.0000

D3956-3A-PRELIM *x* Manufactured No



Hinge, Airframe Lower



B52923 9/11/13 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

Eagle

52558

2

2

110

Each

0.0000

4.0000

D3957-042A-PRELIM *x* Manufactured No



Hinge Assembly, Door RH Upper



B52925 9/11/13 SP (4)

D3957-044A-PRELIM *x* Manufactured No



Hinge Assembly, Door RH Lower



B52927 9/11/13 SP (4)

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Work Order ID: 52921

Parent Item: D350-600-542

Parent Item Name: Sliding Door Hinge Installation, RH

Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3816-1RevA Spacer	X2	Manufactured	No			110	Each	20.0000	8.0000			

Warehouse
Location

Main Warehouse

ST 20
42077 2
45675 18

D3816-3RevA Spacer	X1	Manufactured	No			110	Each	25.0000	16.0000			
-----------------------	----	--------------	----	--	--	-----	------	---------	---------	--	--	--

Warehouse
Location

Main Warehouse

ST 25
45676 5
46040 20

D3968-1A-PRELIM Backing Plate, Door Hinge	X1	Manufactured	No			110	Each	0.0000	4.0000			
--	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

D3968-3A-PRELIM Backing Plate, Airframe Hinge	X1	Manufactured	No			110	Each	0.0000	4.0000			
--	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

D3991-1RevA-PRELIM Packer	X1	Manufactured	No			110	Each	0.0000	4.0000			
------------------------------	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

9/11/13 SP

8x50

B52930 (4x) 9/11/13 SP

12x50

B52931 9/11/13 SP

B52932 9/11/13 SP

B52933 9/11/13 SP (4x)

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Work Order ID: 52921

Parent Item: D350-600-542

Parent Item Name: Sliding Door Hinge Installation, RH

Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 1/2 D3991-3RevA-PRELIM	8 1/2	Manufactured	No			110	Each	0.0000	4.0000			
Packer												
8 1/2 D3992-2	8 1/2	Manufactured	No			110	Each	0.0000	4.0000			
Reinforcement												
8 1/4 D3992-4	8 1/4	Manufactured	No			110	Each	0.0000	4.0000			
Reinforcement												
8 1/2 D3622-3RevB-PRELIM	8 1/2	Manufactured	No			110	Each	0.0000	8.0000			
Ball Stud												
8 1/4 D3552-11RevD	8 1/4	Manufactured	No			110	Each	9.0000	4.0000			
Door Prop												

BS2934 9/11/13 SP

BS2936 9/11/13 SP

BS2938 9/11/13 SP

BS2939 9/11/13 SP

BS2940 9/11/13 (4x) SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

42606

6

46631

3

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Work Order ID: 52921

Parent Item: D350-600-542

Parent Item Name: Sliding Door Hinge Installation, RH


Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-5A <i>B</i>  Bolt		Purchased	No			110	Each	2,259.000	12.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

2259

100188

188

105057

2071

Purchased

No

110

Each

135.0000

8.0000

Bx

9/11/13

50

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

135

112082

7

112513

28

112720

100

Purchased

No

110

Each

26.0000

8.0000

Bx 50

9/11/13

50

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

26

111499


16

112794

10

4x 50

4x

AN4-17 *12*

BOLT

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Work Order ID: 52921

Parent Item: D350-600-542

Parent Item Name: Sliding Door Hinge Installation, RH


Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN310-4 <i>x2</i>  NUT		Purchased	No			110	Each	36.0000	8.0000			

Warehouse
Location

Loc Qty

Loc Code


Main Warehouse

ST

36

110098

36

AN970-4 *x2*

Washer

Purchased

No

110

Each

61.0000

8.0000

M112933 9/11/13 50

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

61

104885

3

107242

3

107715

1

108077

2

108377

19

111724


3

112082

5

112794

25

CR3243-4-3' *x15*

Rivet

Purchased

No

110

Each

0.0000

60.0000

M113064 9/11/13 40

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Work Order ID: 52921

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Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
CR3243-4-4  RIVET		Purchased	No			110	Each	315.0000	40.0000 /DX			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 315

104252 315


NAS1149D0363J  Washer		Purchased	No			110	Each	2.0000	44.0000 11x			
---	--	-----------	----	--	--	-----	------	--------	----------------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 2

112314 2

MS21042L3  Nut		Purchased	No			110	Each	3,493.000	44.0000 11x			
--	--	-----------	----	--	--	-----	------	-----------	----------------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 3493

110844 32

111274 41

111668 920

112314 2000

112385 500

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Work Order ID: 52921

Parent Item: D350-600-542

Parent Item Name: Sliding Door Hinge Installation, RH

Start Date: 10/19/09

Required Date: 11/02/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS24665-2-12 ~~2~~

Purchased

No

110

Each

194.0000

8.0000



COTTER PIN



9/11/13 SP

Warehouse
Location

Main Warehouse

ST

111499

Loc Qty

194

194

Loc Code

8X SP

MS24693-S274 ~~2~~

Purchased

No

110

Each

78.0000

16.0000



Screw



9/11/13 SP (40)

Warehouse
Location

Main Warehouse

ST

108560

Loc Qty

78

78

Loc Code

16 SP

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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-600

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6 PARTS LIST

52921

-141	-142	-143	-145	-146	-149	-349	Part Number	Description
X							D350-600-141	SPACEPOD™ LH, AS350
	X						D350-600-142	SPACEPOD™ RH, AS350/AS355
		X					D355-600-143	SPACEPOD™ LH, AS355
1		1	X				D350-600-145	DOOR ASSEMBLY LH
	1			X			D350-600-146	DOOR ASSEMBLY RH
					X		D350-600-149	SPACEPOD™ UPGRADE KIT
1	1	1				X	D350-600-349	SWITCH RELOCATION KIT
2	2	2					D2174-041	WEB ASSEMBLY
			1	1			D2589	KEYS, KEY CHAIN
1	1	1					D2985	DECAL
			1				D3186-1	SPACEPOD DOOR, LH
				1			D3186-2	SPACEPOD DOOR, RH
1**		1**					D3187-1	FLOOR
	1**						D3187-2	FLOOR
1							D3188-1	SPACEPOD BODY
	1						D3188-2	SPACEPOD BODY
		1					D3188-3	SPACEPOD BODY
			1	1	1		D3552-9	GAS SPRING
8	8	8					AN3-3A	BOLT
2	2	2					AN3-10A	BOLT
8	8	8					AN3H4	BOLT
36	36	36					AN525-10R7	SCREW
8	8	8					MS24694S67	SCREW (or AN509-10R25)
			2	2	2		MS27039-0811	SCREW
8	8	8					AN960JD10	WASHER
16	16	16					AN960JD10L	WASHER
			4	4	4		AN960JD8	WASHER
8	8	8					A3235-020-935	WASHER
			2	2	2		NAS1515H3	NYLON WASHER
			2	2	2		MS21042L08	NUT
16	16	16					MS21042L3	NUT (or MS21042-3)
16	16	16					AKS7-1032-130	INSERT
28**	28**	28**					AKS7-1032-130	INSERT
						3	M81824/1-2	SPLICE
						2	D3597-1	FEMALE SPADE CONNECTOR
						1	D3598-2-012	EXPANDABLE SLEEVE
						3	D3599-1	TIE-WRAP
						3	D3600-1	TIE-WRAP MOUNT
						2 FT	M22759/16-22-9	WIRE
			1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*				D3567-1	DECAL
	1**			1*			D3567-2	DECAL

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Revision: E
Date: 09.07.31

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-141	-142	-143	-145	-146	-149	-349	Part Number	Description
			3*	3*			D2586	LATCH
			3*	3*			D2585	MOUNTING CHANNEL
			3*	3*			D2621	LATCH PLATE
			3*	3*			MS27039-1-15	SCREW
			3*	3*			AN960JD10	WASHER
			3*	3*			MS21042L3	NUT (or MS21042-3)
			1*				D2857-1	HINGE BRACKET
				1*			D3587-2	HINGE BRACKET
			1*	1*			D2228	BACKING PLATE
			4*	4*			AN526C832R10	SCREW
			4*	4*			AN960JD8	WASHER
			4*	4*			MS21042L08	NUT
				1*			D2857-1	HINGE BRACKET
			1*				D2857-2	HINGE BRACKET
			1*	1*	1		D3548-1	BRACKET
			4*	4*	4		AN526C832R10	SCREW
			4*	4*	4		AN960JD8	WASHER
			4*	4*	4		MS21042L08	NUT
			1*	1*	1		D3554-7	BALL STUD
			1*	1*	1		AN960JD516	WASHER
			1*	1*	1		D3015-3	LOCK NUT
2**	2**	2**					D2237	STRIKER PLATE
4**	4**	4**					MS20426AD4-5	RIVET
1**	1**	1**			1		D3549-1	BRACKET
1**	1**	1**					D2237	STRIKER PLATE
1**	1**	1**			1		D3554-7	BALL STUD
1**	1**	1**			1		AN960JD516	WASHER
1**	1**	1**			1		D3015-3	LOCK NUT
8**	8**	8**			8		MS20426AD4-5	RIVET
2**	2**	2**			2		MS20426AD4-6	RIVET
2**	2**	2**					D3538-1	HINGE BRACKET
					2		D3538-3	HINGE BRACKET
2**	2**	2**					D2179	HINGE BRACKET PLATE
4**	4**	4**			4		AN526C832R14	SCREW
4**	4**	4**			4		AN960JD8	WASHER
4**	4**	4**			4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-1/-2 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-1/-2/-3 SPACEPOD™

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Revision: E

Date: 09.07.31

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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT
								3	M81824/1-2	SPLICE

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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™

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Revision: E

Date: 09.07.31

52921

-541	-542	Part Number	Description
X		D350-600-541	LH SLIDING DOOR HINGE KIT
	X	D350-600-542	RH SLIDING DOOR HINGE KIT
1	1	D3956-1	HINGE, AIRFRAME UPPER
1	1	D3956-3	HINGE, AIRFRAME LOWER
1		D3957-041	HINGE ASSEMBLY, LH DOOR UPPER
	1	D3957-042	HINGE ASSEMBLY, RH DOOR UPPER
1		D3957-043	HINGE ASSEMBLY, LH DOOR LOWER
	1	D3957-044	HINGE ASSEMBLY, RH DOOR LOWER
2*	2*	D3815-3	ROD END
2	2	D3816-1	SPACER
4	4	D3816-3	SPACER
1	1	D3968-1	BACKING PLATE
1	1	D3968-3	BACKING PLATE
1	1	D3991-1	PACKER
1	1	D3991-3	PACKER
1		D3992-1	REINFORCEMENT
	1	D3992-2	REINFORCEMENT
1		D3992-3	REINFORCEMENT
	1	D3992-4	REINFORCEMENT
2	2	D3622-3	BALL STUD
1	1	D3552-11	GAS SPRING
3	3	AN3-5A	BOLT
2	2	AN3-6A	BOLT
2	2	AN4-17	BOLT
2	2	AN310-4	CASTLE NUT
2	2	AN970-4	WASHER
15	15	CR3243-4-3	CHERRY MAX RIVET
10	10	CR3243-4-4	CHERRY MAX RIVET
11	11	NAS1149D0363J	WASHER
2*	2*	NAS509-6	NUT
11	11	MS21042L3	NUT
2	2	MS24665-212	COTTER PIN
4	4	MS24693S274	SCREW

* Pre-installed on D3957-041/-042/-043/-044 Hinge Assemblies